

Date: Friday, 23/05/2008 8:28:02 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : PLUG
<b>Job Number</b> : 39432	
<b>Estimate Number</b> : 10930	
<b>P.O. Number</b> :	<b>Part Number</b> : D2057
<b>This Issue</b> : 23/05/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2057 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 39038	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 30/05/2008 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est D 02.08.22 Make in Cobra KJ	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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(21)



**Comment:** Qty.: 0.1050 f(s)/Unit Total: 2.1000 f(s)  
 6061-T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod  
 (M6061T6R0.750)

Batch M103857 DIP/mmF 08/05/25

PTO →

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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(21)

**Comment:** HARDINGE CNC LATHE SMALL

Make as per Dwg D2057 and Folio FA260.

Break all sharp edges 0.015 max. Do not drill Ø0.191 DIP/mmF 08/05/25

3.0	QC6	DIMENSIONAL CHECK
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(21)

**Comment:** DIMENSIONAL CHECK

DIP/mmF 08/05/25

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location GA

SB 08/05/26

(21)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-05-26

# Dart Aerospace Ltd




W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08.05.23	2	DIMS 0.430 NOW 0.402 0.425 0.397 TO FIT D2011-103/-104 HAM	RA	08.05.23	17LL	RA QSI 042 08.05.23		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

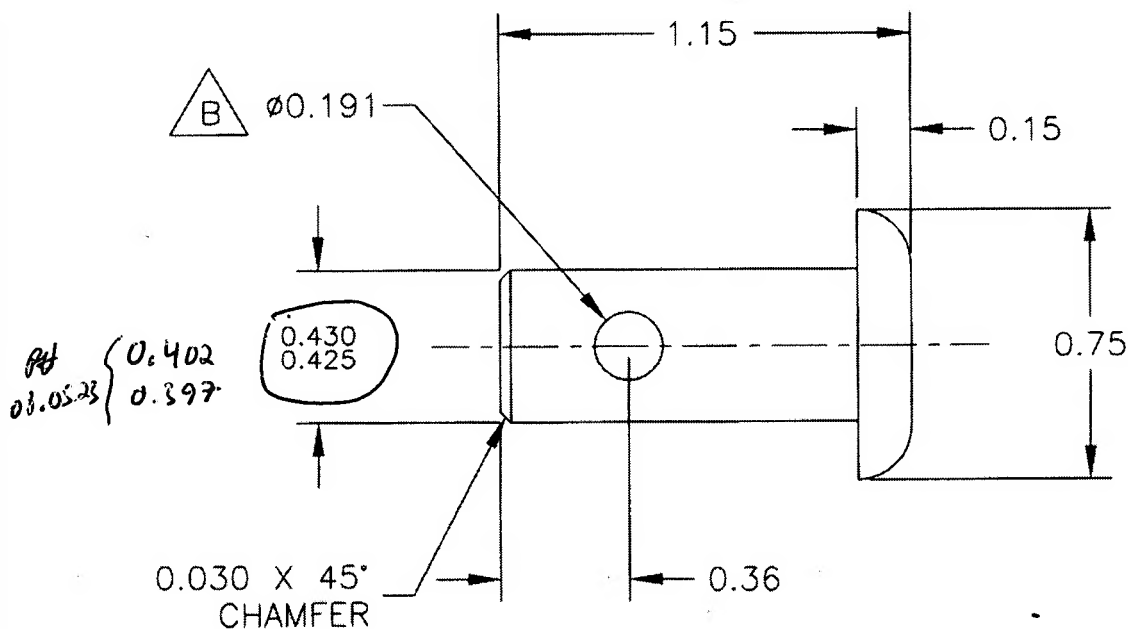
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN JB		DRAWN BY 		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 		APPROVED 		DRAWING NO. D2057	REV. B SHEET 1 OF 1
DATE 98.10.15				TITLE PLUG	SCALE 2:1
A	92.03.13		NEW ISSUE		
B	98.10.15		REDRAWN 0.191 DIA WAS 0.187 DIA (TSR A1100)		

RELEASED  
98.10.16 PS



u039432

MATERIAL: 6061-T6 ROD (QQ-A-225/8)  
FINISH: NONE  
BREAK ALL SHARP EDGES 0.015 MAX  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

